

A

B

C

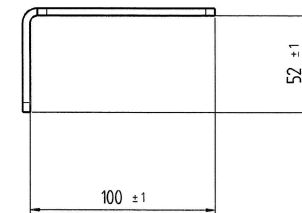
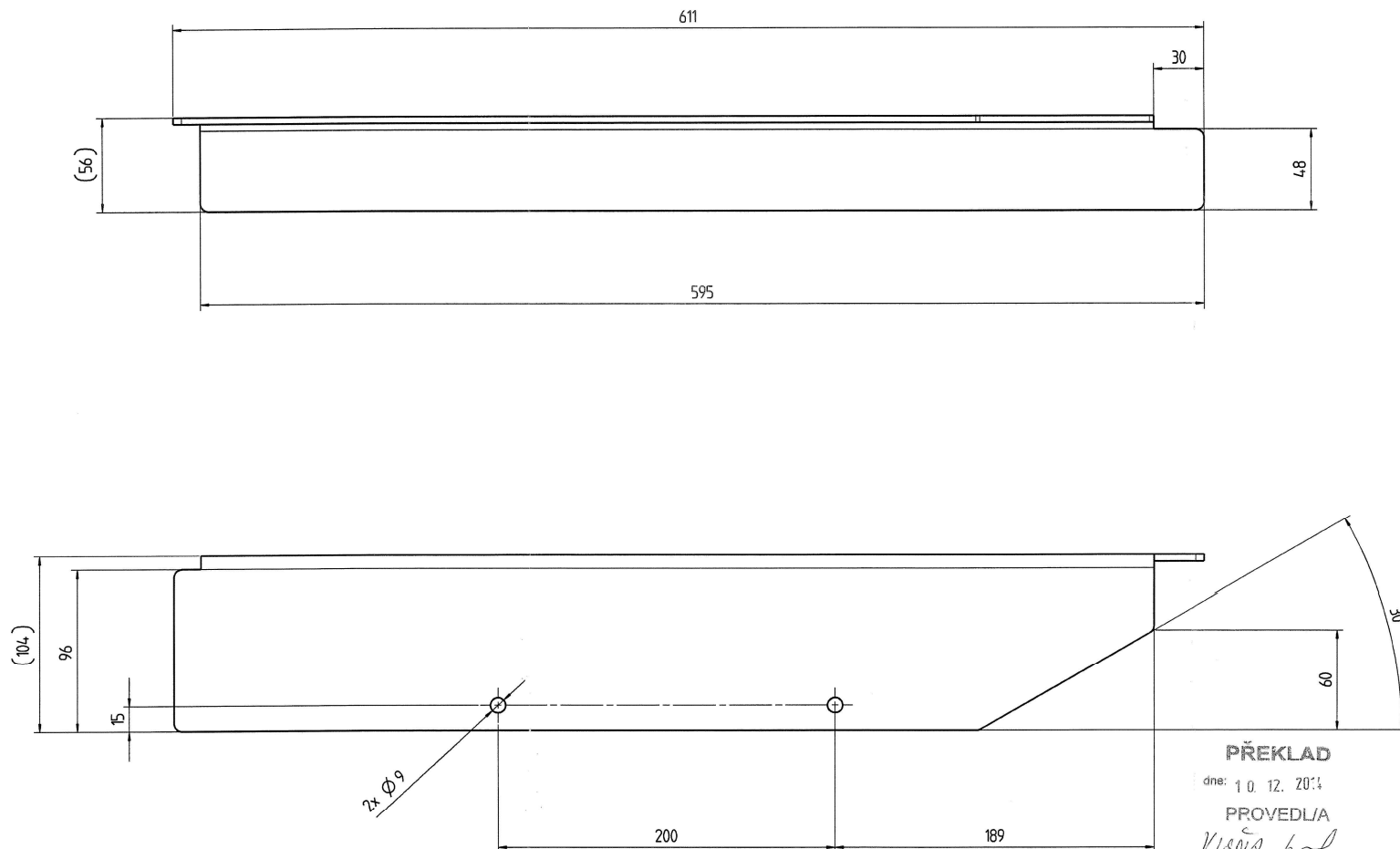
D

A

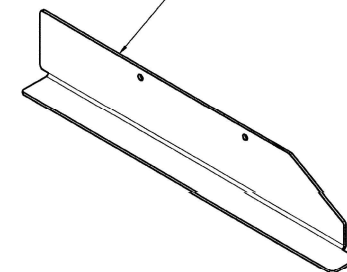
B

C

D



11914.017309
Symetrical
J47ETRIKLY



11914.017310
According to plan
POUR PLANU

PŘEKLAD

date: 10. 12. 2014

PROVEDLA

VISNO

NOTA : TROUPEA NAT.
NENOTOVONE POLA VESTY
- Metal sheet thickness : 4 mm
- Radii without dimension : R = 5
- Bend radii : R = 4
POLSTER 014720

11914.017310
10-02-2015
N3 14/01374 ARCHIV

Condition at time of delivery

de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

01

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	01	Oiled --> Oiled permissible	148720
General tolerance (GT) in mm	Inspection dim.	Blank no.	Weight: in kg
Size range	Auxiliary dim.	Material: S235JR following EN10025-2	2.7
GT coarse	Date	Name	PROJ.
L 1 2 3 4	24.1.2014	J.Fantely	Scale
1 2 4 6	Checked 27.1.2014	F.Praust	1:2
Lengths (L) and angle (α) ± GT	Authid 28.1.2014	R.Pelletier	Sheet: 1
Tolerance Symbols ISO 1101	Mcheck 4.2.2014	J.LaCesne	of: 1
○ roundness = 1/2α-Tol.			
□ straightness/flatness = GT			
⊙ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en, fr	Confidential document	Refer to protection notice ISO 14001	Orig.

Released

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A2